



### **LEARNING FROM INCIDENTS**

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Conference On plant & Process Safety Antwerp, Sept. 13 & 14, 2022

## Learning from incidents



### **Return on Experience (REX)**

manage a structured approach to process feedback

- □ reinforce learning
- increase professionalization of the analysis of the causes
- ensure the relevance of the action plans



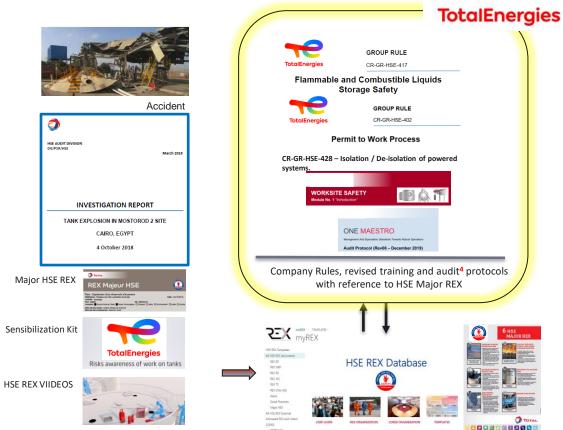
From a sharing culture to a learning organization

## Lessons learnt from past incidents to implement safety improvements

## Learning process, a must-have

After





#### <sup>4</sup> MAESTRO and MAESTRO Log

## **Tools Available**

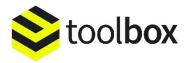
Ye Yammer REX HSE Group



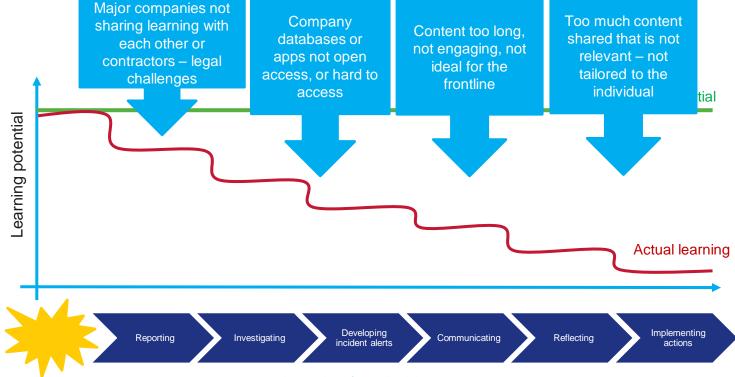
## **Learning from incidents**

- □ In 2018, 7 major energy companies decided to work together to improve how they share and learn from incidents.
  - TotalEnergies, along with BP, Chevron, ConocoPhillips, ExxonMobil, Phillips66 and Shell agreed to work with the Energy Institute.
- Organisations have historically struggled to learn from incidents.
  - Lessons not being shared amongst companies or with contractors
  - Several attempts to solve this and build an app for sharing incidents attempted by individual organisations, with mixed success.

## Some challenges



### Learning potential was being lost:



## The vision



Prevent incidents by sharing learning with the energy industry's front line







# A safety tool**box** for better learning from incidents

### What is Toolbox ?



### Toolbox is a FREE web app accessed

by ~ 7,000 users globally each month and growing.

It provides short, useful **safety insights and solutions,** helping people on site to **get home safe.** 

Used by HSE managers, supervisors, contractors, and others.

"Toolbox became a **key player for our operational improvement**." HSE Manager

toolbox.energyinst.org



Key users and supporters

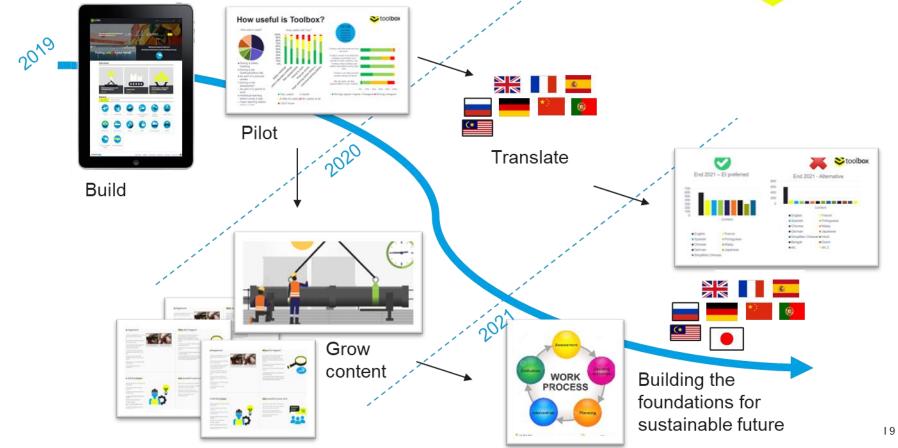


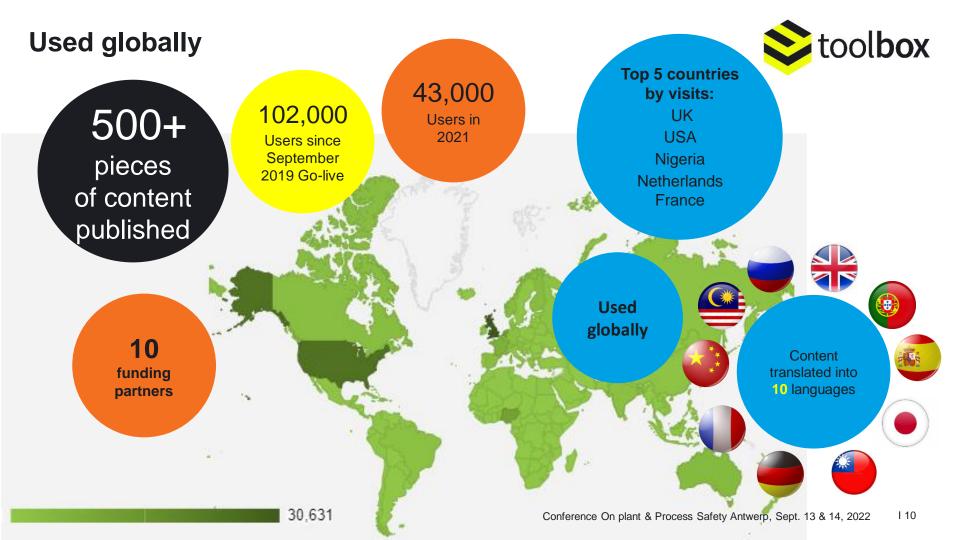
**Global reach** – life-saving content in 10 languages:



## Timeline







## How is Toolbox intended to be used?





1. Supervisor visits Toolbox website on PC or phone



2. Supervisor quickly finds incident relevant to today's job

- **3.** Supervisor delivers the content during toolbox talks/job planning meeting

- **4.** Learnings are used to:
- Raise awareness of hazards
- Put in place additional barriers
- Change the plan





## Just for me....

- User can **quickly** find content relevant to their work (work activity or hazard)
- Content is anonymous, and unnecessary context removed.
- Reflective learning: all content has had open questions added to help users engage with the content and think "What does this mean for me and my work?"





## Just enough...



### What happened?

- Short description of the event
- Typically 4-6 succinct bullet points, ~100 words.
- Be clear on the outcomes/potential outcomes
- Context and detail not too much!

### What did they learn?

The recommendations/lessons to help prevent similar incidents happening

- DOES NOT need to contain a complete 'how to' or good practice guidance on how to undertake this task safely.
- 4-6 bullet points, ~100 words.

### Why did it happen?

- Immediate and underlying causes
- Often a mixture of technical and human factors issues
- 4-6 succinct bullet points, ~100 words

### Ask yourself or your crew:

4-5 'reflective' questions (open questions) to help users engage with the content, e.g.

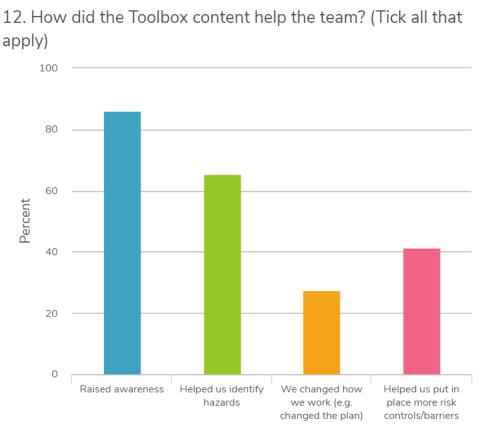
- How can something like this happen here?
- What would we do in this situation?
- How can we improve the way we do this task?

## Just in time...



- This is an ongoing challenge for companies. Potential solutions include:
  - Embedding Toolbox learning into **permit to work systems**.
    - EI is working with Wolters Kluwer to make Toolbox available within its **Enablon** permit to work and risk management software.
  - Operationalising Toolbox usage within other existing company processes (Toolbox talks, safety moments, work planning)
  - Gamification Repsol Canada case study <u>Toolbox presents | A</u> <u>Toolbox to help frontline workers learn from incidents - YouTube</u>

### How does Toolbox help the team?

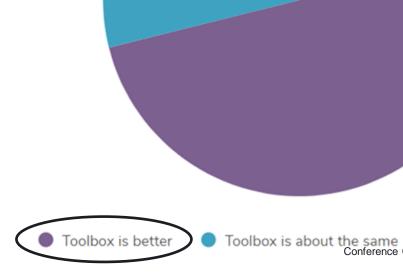




- Over 80% who have delivered a Tool**box** talk said it raised awareness in the team.
- 65% said it helped them identify hazards
- Over 40% said they put in place more risk controls/barriers as a result
- 25% said they changed the plan.

## How does Toolbox compare to other sources of lessons learned?

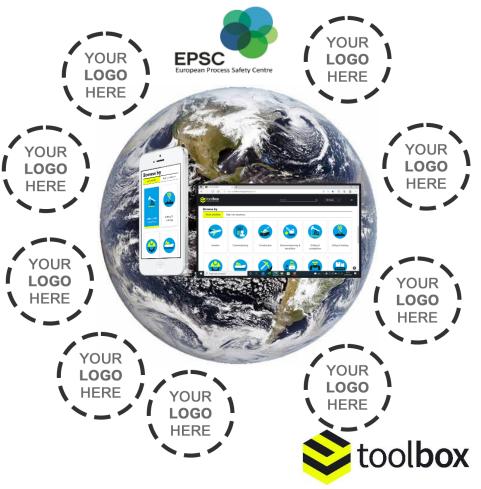




Toolbox is about the same Conference On plant & Process Safety Antwerp, Sept. 13 & 14, 2022

## **Next Steps**

- In 2022, EI is reaching out to likeminded organisations to form partnerships.
- We want Toolbox to become the primary way that companies share lessons learned with industry.
- Partnership agreed with EPSC to share safety alerts via Toolbox.
- Discussions ongoing with other organisations including Energy Safety Canada, IChemE, IOGP, Step Change in Safety, IMCA and IADC.





### Thank you.

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